

WE CLAIM:

1. A method of combusting hydrocarbon fuel, comprising:
compressing an air stream in a compressor;
dividing the air stream into at least one air staging valve air stream
and at least one secondary air stream;
5 controllably dividing said air staging valve air stream into at least
one bypass flow stream, and at least one main combustion air stream;
introducing said main combustion air stream into a fuel
preparation section, wherein main fuel is injected and mixed to form a pre-
catalyst mixture;
10 introducing said pre-catalyst mixture into a catalyst section,
wherein a catalyst is introduced and partially oxidizes the fuel by contacting said
pre- catalyst mixture with an oxidation catalyst in a catalytic oxidation stage,
thereby generating a heat of reaction and a partial oxidation product stream
comprising hydrocarbons and carbon monoxide;
15 combusting said partial oxidation product stream, in a main
combustor, at a condition at which appreciable quantities of thermal NO_x are not
formed, thereby generating an effluent gas stream;
introducing said effluent gas stream to at least one combustor;
introducing said secondary air stream to at least one combustor;
20 introducing said bypass flow stream to at least one combustor;
and
wherein the temperature and composition of said partial oxidation
product stream are selected to control simultaneously the amounts of NO_x
formed in said main combustor and the stability of the flame in said main
25 combustor, thereby controlling the total amount of NO_x in said exit effluent gas
stream.

2. A method as in claim 1, further comprising the steps of:
combining said bypass flow stream and said secondary air stream
to form an exit profile control air stream; and
introducing said exit profile control air stream to at least one
5 combustor.
3. A method as in claim 2, further comprising the steps of
combining said effluent gas stream with said exit profile control air
stream to form an exit effluent gas stream; and
introducing said exit effluent gas stream to at least one combustor.
4. A method as in claim 1, further comprising the step of introducing
said secondary air stream to said main combustor.
5. A method as in claim 1, further comprising the step of introducing
said bypass flow stream to said main combustor.
6. A method as in claim 1, further comprising a valve for controllably
dividing said air staging valve air stream.
7. A method as in claim 1, wherein the temperature and composition
of the partial oxidation product stream are selected to control simultaneously the
amount of thermal NO_x and prompt NO_x formed in the main combustor.
8. A method as in claim 1, wherein said catalyst is selected from the
group consisting of platinum, rhodium, iridium, ruthenium, palladium, chromium
oxides, cobalt oxides, alumina and mixtures thereof.
9. A method as in claim 1, wherein said fuel is in liquid form.

10. A method as in claim 1, wherein said fuel is in gaseous form.

11. A method as in claim 3, further comprising the step of delivering said exit effluent gas stream to a turbine.

12. A method of combusting hydrocarbon fuel, comprising:
compressing an air stream in a compressor;
dividing the air stream into at least one air staging valve air stream
and at least one secondary air stream;
5 controllably dividing said air staging valve air stream into at least
one bypass flow stream, and at least one preheater air stream;
allowing a portion of said preheater air stream to be divided to
form a main combustion air stream;
mixing preheater fuel with said preheater air stream to form a
10 fuel/air mixture;
combusting said fuel/air mixture in a preheater combustor and
creating a fuel/air product stream;
mixing said fuel/air product stream with said main combustor air
stream and introducing the resultant mixture into a fuel preparation section,
15 wherein main fuel is injected and mixed to form a pre-catalyst mixture;
introducing said pre-catalyst mixture into a catalyst section,
wherein a catalyst is located and partially oxidizes the fuel by contacting said
pre-catalyst mixture with an oxidation catalyst in a catalytic oxidation stage,
thereby generating a heat of reaction and a partial oxidation product stream
20 comprising hydrocarbons and carbon monoxide;
combusting said partial oxidation product stream, in said main
combustor, at a condition at which appreciable quantities of thermal NO_x are not
formed, thereby generating an effluent gas stream; and
wherein the temperature and composition of said partial oxidation
25 product stream are selected to control simultaneously the amounts of NO_x

formed in said main combustor and the stability of the flame in said main combustor, thereby controlling the total amount of NO_x emissions.

13. A method as in claim 12, further comprising the steps of:
combining said bypass flow stream and said secondary air stream
to form an exit profile control air stream; and
introducing said exit profile control air stream to at least one
5 combustor.

14. A method as in claim 13, further comprising the steps of:
combining said effluent gas stream with said exit profile control air
stream to form an exit effluent gas stream; and
introducing said exit effluent gas stream to at least one combustor.

15. A method as in claim 12, further comprising the step of introducing
said secondary air stream to said main combustor.

16. A method as in claim 12, further comprising the step of introducing
said bypass flow stream to said main combustor.

17. A method as in claim 12, further comprising a valve for controllably
dividing said air staging valve air stream.

18. A method as in claim 12, wherein the temperature and
composition of said partial oxidation product stream are selected to control
simultaneously the amount of thermal NO_x and prompt NO_x formed in said main
combustor.

19. A method as in claim 12, wherein said catalyst is selected from the group consisting of platinum, rhodium, iridium, ruthenium, palladium, chromium oxides, cobalt oxides, alumina and mixtures thereof.

20. A method as in claim 12, wherein said fuel is in liquid form.

21. A method as in claim 12, wherein said fuel is in gaseous form.

22. A method as in claim 12, further comprising the step of vaporizing a liquid fuel within said preheater.

23. A method as in claim 12, further comprising the step of delivering said exit effluent gas stream to a turbine.

24. A method of combusting hydrocarbon fuel, comprising:
compressing an air stream in a compressor;
dividing the air stream into a first air staging valve air stream, a second air staging valve air stream and one secondary air stream;

5 utilizing an air staging valve to controllably divide said first air staging valve air stream into a first bypass flow stream and a first preheater air stream;

utilizing an air staging valve to controllably divide said second air staging valve air stream into a second bypass flow stream and a second preheater air stream;

10 allowing a portion of said first preheater air stream to be divided to form a first main combustion air stream;

allowing a portion of said second preheater air stream to be divided to form a second main combustion air stream;

15 mixing preheater fuel with said first preheater air stream to form a first fuel/air mixture;

mixing preheater fuel with said second preheater air stream to form a second fuel/air mixture;

combusting said first fuel/air mixture in a first preheater combustor and creating a first fuel/air product stream;

combusting said second fuel/air mixture in a second preheater combustor and creating a second fuel/air product stream;

mixing said first fuel/air product stream with said first main combustor air stream and introducing the resultant mixture into a first fuel preparation section, wherein main fuel is injected and mixed to form a first pre-catalyst mixture;

mixing said second fuel/air product stream with said second main combustor air stream and introducing the resultant mixture into a second fuel preparation section, wherein main fuel is injected and mixed to form a second pre-catalyst mixture;

introducing said first pre-catalyst mixture into a first catalyst section, wherein a catalyst is introduced and partially oxidizes the fuel by contacting said first pre-catalyst mixture with an oxidation catalyst in a catalytic oxidation stage, thereby generating a heat of reaction and a first partial oxidation product stream comprising hydrocarbons and carbon monoxide;

introducing said second pre-catalyst mixture into a second catalyst section, wherein a catalyst is introduced and partially oxidizes the fuel by contacting said second pre-catalyst mixture with an oxidation catalyst in a catalytic oxidation stage, thereby generating a heat of reaction and a second partial oxidation product stream comprising hydrocarbons and carbon monoxide;

combusting said first partial oxidation product stream, in a first main combustor, at a condition at which appreciable quantities of thermal NO_x are not formed, thereby generating a first effluent gas stream;

wherein the temperature and composition of said first partial oxidation product stream and said second partial oxidation stream are selected to control simultaneously the amounts of NO_x formed in the main combustor and the stability of the flame in said first main combustor and said second combustor, thereby controlling the total amount of NO_x in the exit effluent gas stream.

26. A method as in claim 24, wherein said catalyst is selected from the group consisting of platinum, rhodium, iridium, ruthenium, palladium, chromium oxides, cobalt oxides, alumina and mixtures thereof.

28. A method as in claim 24, wherein said fuel is in gaseous form.

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31. A system for combusting hydrocarbon fuel, comprising:

- an air supply for supplying air from a compressor to the air inlet;
- an air inlet for entrance of said air mixture from said compressor;
- at least one air staging valve, wherein said air staging valve

5 directs air to a catalyst module and a bypass manifold;

- at least one a bypass manifold for receiving said air directed from said air staging valve;
- at least one catalyst module for receiving said fuel and air directed from said air staging valve;

10 at least one catalyst exit duct for delivering said fuel and air from said catalyst module to a main combustor; and

- an exit for delivering the effluent gas stream generated by the main combustor to a turbine.

33. A system as in claim 31, further comprising a cooling and dilution flow port for the transport of compressed air.

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35. A system as in claim 31, wherein said system is enclosed in a pressure casing.